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7 GLASSIFICATION CUNE	
COUNTRY Bulgaria	REPORT NO. 25
TOPIC State Trmament Flant in Lezanlik	
EVALUATION 25X1 PLACE OBTAINED_	
DATE OF CONTENT March 1948	25X1
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REFERENCES 25X1	,
PAGES 4 ENCLOSURES (NO. & TYPE) 1 Blue	print
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1. History and organization of the plant

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a. Plant Designation: State for Factory Kazanlik.

b. The plant is a state-enterprise, self-administered. Until 9 September 1944 it was a military plant working exclusively for the armed forces. Since 1947 the plant has had a branch in Sopot with a gun department and a force.

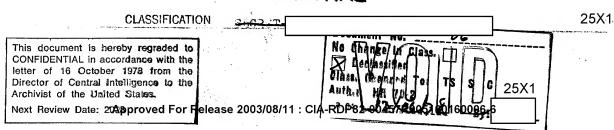
- c. Management: Ivan Buzov, general manager, a Communist from Kazanlik.
- d. Each production department of the plant has two military technical managers.
- e. Training courses for military technicians.

Two-year technical courses are held in the plant to train the necessary number of leading technical personnel. Graduation from a technical college is conditional to the participation in such a course. The participants learn the operation of all production departments. The course is completed by an examinipation the result of which decides on the further assignment of the participant. The most successful students remain in the plant and the others assigned to the armed forces as chiefs of ordered depots.

2. Plant Layout and Installations:

- A layout sketch of the plant is annexed.
- a. Location: about 3 km south of Kazanlik. The plant

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borders to the Ferlovo-sliven railroad line on the north, the Tundscha liver on the south and the Cherganovo -Mazanlik highway on the west. The plant area is surrounded by a hedge.

- b. plant area and installations:
- (1) The plant covers about 2,000x300 meters without the explosives factory in the southwestern corner. It is the largest areasont plant in Bulgaria.
- (2) plant installations:
- (2) rtillery department
- (b) Department for small oras
- (c) Dimunition deportment
- (d) Optical department
- (0) Chamical variare agent defence department (gasarsks)
- (x)Explosives 2-ctory
- (3) Buildings and other install tions (see layout sketch; numbers correspond to numbers of sketch)
 - Factory administration 1.
 - 2. Tool workshop ('instrumentalen rabotilaitza')
 - 3. Tool depot
 - 4. promittion department
 - 5. small arms department
 - Firing range for testing the muzzle velocity (natschalnata skorost) and the cyclic rate (skorostrelnost) of verpons and admunition.
 - 7. storchouse for fuzes (zapaliki)
 - 8. Storchouse for miscellaneous material
 - 9. Gun deportment (snarjadno odelenji)
 - power storage center and steam heating center for 10. the supply of the entire plant.
 - 11. porge
 - 12.
 - ortillery department (gun workshop) Gateman's house (checking of workmen). 13.
 - 14. Optical torkshop
 - 15. Che de l warfare a cont defence deportment
 - 16. n, burrocks
 - 17. rossi: 11 for workers and clerks

 - 18. Athletic grounds
 19. Gwi ming pool
 20. Beach with bathing boxes
 - 21. Razanlik railroca station
 - 22. powder factory (underground)
 - 23. Field road to Kazanlik

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- (4) Commuter refleced traffic from the kazanlik refleced station to the workshops and explsive factory.
- c. Pachine equipment:
- (1) The departments are equipped with modern, mostly German, muchinery.
- (2) In 1936 and 1937 the whall true Deportment was equipped with milling machines, lathes, presses and other special machinery of German origin, (Loeve make).

3. Production of the Plant

- a. Production of war interial
- (1) depair of all verpons of the subgrith traed porces
- (2) Ropeir of optional instruments of the Bulgarila aread mores
- (3) Production of ortiflery amunition
- (4) Production of small arms amunition. Deally output about 180,000 certridges
- (5) Froduction of barrels for "Manlicher" rifles, Lontly output about 600 to 800 barrels. For the present only barrels are produced to replace old, unserviceable ones.
- (6) Production of machine gun barrels (*sadsen*machine gun model). Fonthy output about 40 to 60 barrels. Barrels are only produced for repair work.
- (7) Production of Sas masks. Quount unknown.
- b. Froduction for civilien requirements.
- (1) Fuel one tester pum is for motor drive
- (2) Agricultural mechanis and implements.
- c. Nork force: about 5,000 (explosives factory not included)
- d. For or supply: For or is supplied by a plant-bounce power station.

4. Data on the Tilisted Explosives Factory:

a. The workshops and depots are underground. Trees were plated to camouflage these installations against air resconnaissance.

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b. Production: all kinds of explosives re produced.

5. Security

a. Flant militie. The plant militia consists of socret members. It is under the immediate control of the general manager. The personnel of the plant militia consisted of former reserve officers up to 9 September 1944.

b. .. high hedge surrounding the plant prevents ground observation. However, there is no camouflage against air reconnsissance except in the explosives factory.

comment:

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a. Information on the popot branch of the reported marment plant (para 1,b) was supplied in a previous report. However according to the earlier report there is an a munition factory in Lopot, but no gun department.

b. The Tormer "Caproni" diver at Factory is still in Mazanlik. .pirt from some afterest repairs it is animaly assigned to the production of agricultural mediaes or the repair of tractors.

1 .mnex: grate grament Plant in Razonlik

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